Instructions for Re-installation of Control Enclosure Door Assembly into Perimeter Return Panel

1. Electrical enclosure door assembly removal: **Disconnect power to unit.** If toggle switch is used ensure it is in the off position, open door and unsecure switch from door, then unscrew door assembly from unit. Temporarily place door inside the unit.

2. Secure perimeter return assembly to unit. Note (4) holes to the inside left & right sides of the frame and secure to the unit left & right side flanges with (8) painted tek screws provided.

3. Locate door assembly and attach to the upper (2) holes on the sides of the perimeter flanges using (2) painted screws. Reconnect toggle switch if applicable.
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4. Attach Thermostat to front of Perimeter door.

Dimensions are in inches unless otherwise noted.

WELDING:
- LENGTH ± 0.063"
- ANGULAR ± 3°
- SQUARE ± 0.063"

CUT TUBING:
- CUT LENGTH ± 0.063"
- FORMED LENGTH ± 0.125"
- FORMED ANGLE ± 3°
- HOLE Ø ± 0.005" ± 0.031"
- CUT SIZE ± 0.031"
- CUT ANGLE ± 1°
- FORMED Ø ± 0.031"
- FORMED ANGLE ± 3°
- FORMED SQUARE ± 0.031"

STANDARD APPLIED TOLERANCES